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RBEB290-P0001-101-7
Job Sheet 195668



Part No: RBEB290-P0001-101-7

Job Qty: 1 pcs

Part Name: Center Pad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEB290-P0001-101Rev A IPP Rev. A 19.05.28 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S189545



Part: RBEB290 - P0001 - 101 - 7

Job No: 195668

Serial No/Batch: S189545

Revision: A

Inspector:

Exp Date:

Instructions:

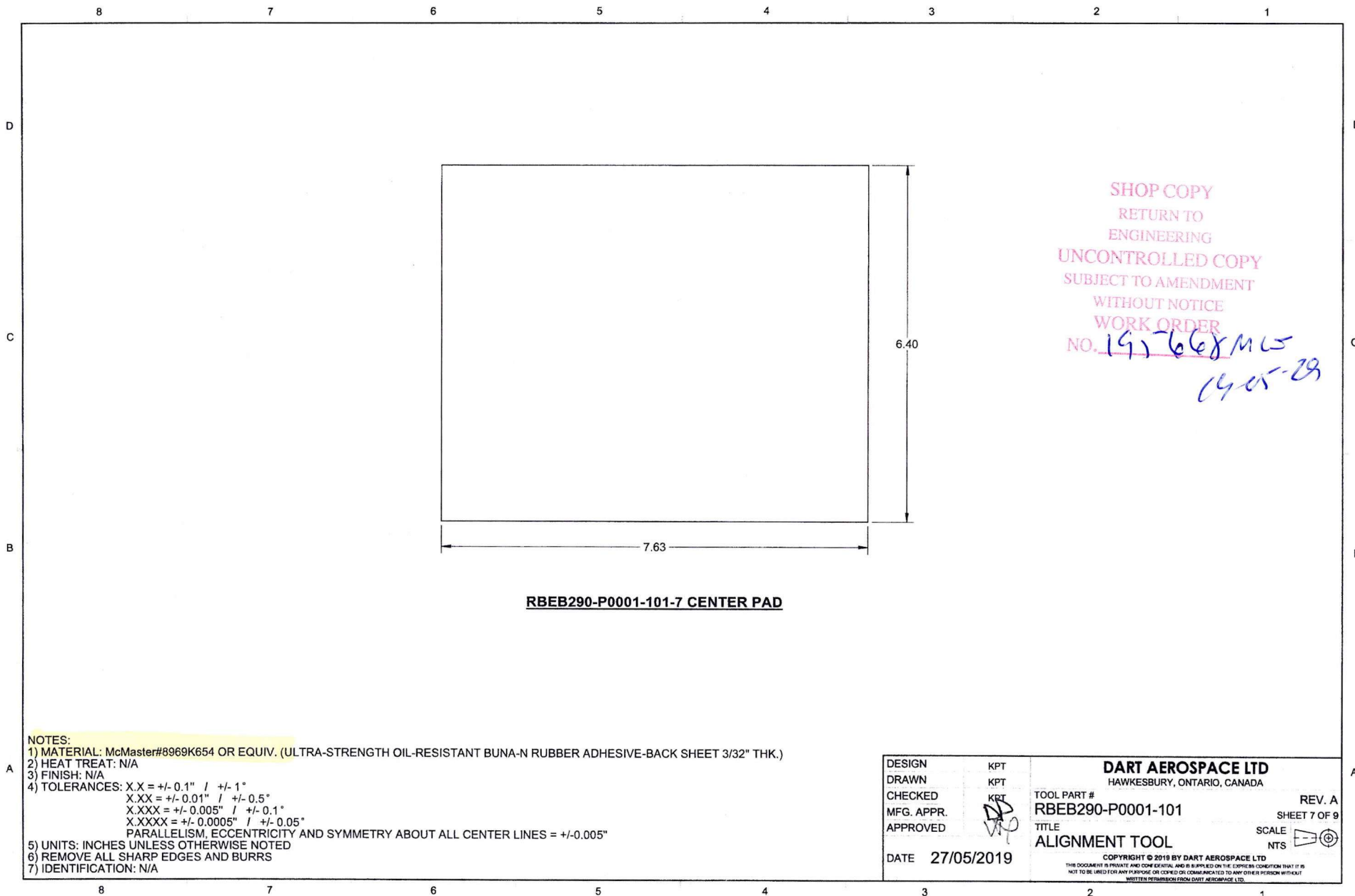
Date: 06/12/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/7/19	0.00	0.05	Small Fab - 1		MLC	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
110	QC 5	1 pcs	6/7/19	0.00	0.00	QC 5 - 10			
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
120	Packaging 3-1 - Stock - B4B	1 pcs	6/7/19	0.00	0.00	Packaging 3 - 1 - B4B		JUN 12 2019 DAS 40 9-89	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
130	QC 21 - SA	1 pcs	6/7/19	0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 JUN 13 2019	
						QC 21 - SA - 70			
						QC 21 - SA - 53			
Part Op Descriptions: 100 - Cut as per DWG. 6A024									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
8969K654	Ultra-Strength Oil-Resistant Buna-N Rubber Adhesive-Back Sheet 3/32" Thick	.3390 Ea (.339 ea)	100-Small Fab - 1	5185546					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	8969K654	0	1	0					

Part Specifications

Specifications could not be found.

Plex 6/12/19 10:12 AM dart.boucher.sylvie



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 WITHOUT NOTICE
 WORK ORDER
 NO. 191668ML
1405-29

RBEB290-P0001-101-7 CENTER PAD

- NOTES:
- 1) MATERIAL: McMaster#8969K654 OR EQUIV. (ULTRA-STRENGTH OIL-RESISTANT BUNA-N RUBBER ADHESIVE-BACK SHEET 3/32" THK.)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. A SHEET 7 OF 9 SCALE: NTS COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
DRAWN	KPT	
CHECKED	KPT	
MFG. APPR.		
APPROVED		TOOL PART # RBEB290-P0001-101 TITLE ALIGNMENT TOOL
DATE	27/05/2019	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					